

# PurAir 400 Filter Maintenance Guide

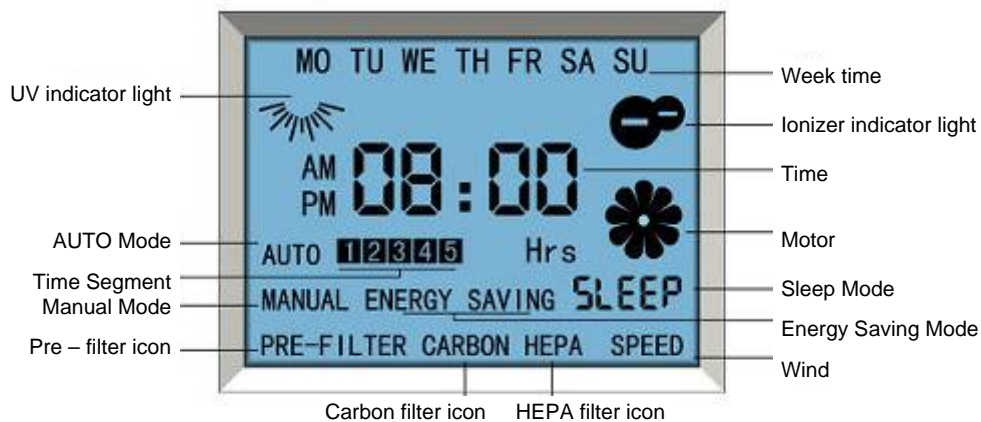


Fig 1

	<p style="text-align: center;"><b>1</b></p> <p>Switch on PurAir 400. Check the 'PRE-FILTER', 'CARBON' and 'HEPA' icon as shown in Fig 1 and Fig 2. Proceed to Step 2 to clean/replace the filters if the icon is blinking. However, if the surrounding environment is clean, there is no need to clean/change the filters.          Note: Icon blinking indicates that recommended time to change filter has reached.</p>
	<p style="text-align: center;"><b>2</b></p> <p>Place both hands on each side of the machine. Press the release buttons (Fig 3) on both sides gently with your fingers.</p>
	<p style="text-align: center;"><b>3</b></p> <p>Pull the Front Cover outwards as shown by the arrows in Fig 4. Then lift the cover up. This will release the Front Cover. At the same time, PurAir 400 will switch off automatically for safety purposes.</p>
	<p style="text-align: center;"><b>4</b></p> <p>Turn all four black clamps outwards as shown in Fig 5.</p>

Fig 2

Fig 3

Fig 4

Fig 5



Fig 6

5

Place both hands on each side of the plastic frame and remove the filters (Fig 6). The filter sequence is Pre-filter, Carbon filter and HEPA filter.



Fig 7

6

**Pre-filter (Washable):**  
Check the pre-filter's condition. If the pre-filter is dirty, wash the pre-filter with water and dry the filter.



Fig 8

7

**Carbon Filter (Non-washable):**  
Check the carbon filter's condition. Replace carbon filter when CARBON icon (as indicated in Fig 1) is blinking.

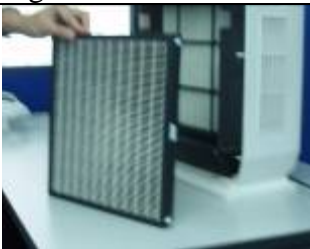


Fig 9

8

**HEPA Filter (Non-washable):**  
Check the HEPA filter's condition. Replace HEPA filter when HEPA icon (as indicated in Fig 1) is blinking or when the HEPA filter turned from white to black colour.



Fig 10

9

**To install filters after maintenance:**  
Reinstall the HEPA filter, Activated Carbon filter and Pre-filter back to the compartment in sequence. Make sure the arrow on each filter frame is pointing towards the air purifier.



Fig 11

10

Place the four black clamps back on and rotate inwards.



Fig 12

11

Hold the Front Cover with both hands and slide it into position with clips at the bottom as shown in Fig 12.



Fig 13

12

Press the buttons on each side of the cover by index fingers and slowly push it into position with the frame structure until it locks in.



Fig 14

13

After the cover is closed, the purifier will switch ON automatically.



Fig 15

13

Press the DISPLAY/LIGHT button once, then press the FILTER CHANGE button for 2 seconds and this will clear the timer counter for Pre-filter back to zero. Repeat Step 13 to reset timer for Carbon and HEPA filter.